



# ○ Progress in Developing and Utilizing OFSP purée

**Tawanda Muzhingi, Ph.D.**  
**Food Scientist**  
**FANEL**  
**CIP-SSA**

# SASHA 2 OBJECTIVES & GOALS



**To develop appropriate production and storage methods for quality sweetpotato puree and ensure that products made from stored puree are safe and nutritious**

- **The goal is to be able to store quality puree for four to six months without a cold chain and to ensure that the products made from stored puree are not markedly different to those from fresh puree.**



# OFSP Puree



- Steam and mashed product.
- 1.5kg of fresh OFSP = 1kg puree
- 5-7kg fresh OFSP -1kg OFSP flour
- Makes nutritious products
- Makes highly acceptable products



# Commercialization of OFSP puree



- In Kenya we have SMEs processing OFSP puree and using the cold chain to supply larger retail bakeries in Nairobi
- The cold chain is expensive and inefficient
- There is need to develop a shelf-stable OFSP puree to increase uptake



# Ensuring Safe and Nutritious OFSP puree



Hindawi  
International Journal of Food Science  
Volume 2018, Article ID 4093161, 11 pages  
<https://doi.org/10.1155/2018/4093161>



## *Research Article*

# **Good Manufacturing Practices and Microbial Contamination Sources in Orange Fleshed Sweet Potato Puree Processing Plant in Kenya**

**Derick Nyabera Malavi <sup>1,2</sup>, Tawanda Muzhingi <sup>2</sup> and George Ooko Abong<sup>1</sup>**

<sup>1</sup>Department of Food Science, Nutrition and Technology, University of Nairobi, P.O. Box 29053, Nairobi 00625, Kenya

<sup>2</sup>International Potato Centre (CIP), Sub-Saharan Africa (SSA) Regional Office, Old Naivasha Road, P.O. Box 25171, Nairobi 00603, Kenya

Correspondence should be addressed to Derick Nyabera Malavi; nyaberad26@gmail.com

Received 29 November 2017; Accepted 26 February 2018; Published 2 April 2018

# Ensuring Safe and Nutritious OFSP puree



Food Science and Quality Management

ISSN 2224-6088 (Paper) ISSN 2225-0557 (Online)

Vol.67, 2017

[www.iiste.org](http://www.iiste.org)



## Food Safety Knowledge, Attitude and Practices of Orange Fleshed Sweetpotato Puree Handlers in Kenya

Derick Nyabera Malavi <sup>123\*</sup>    George Ooko Abong' <sup>1</sup>    Tawanda Muzhingi <sup>2,3</sup>

1. Department of Food Science, Nutrition and Technology, University of Nairobi, P.O Box 29053-00625 Nairobi, Kenya

2. Food and Nutrition Evaluation Laboratory (FANEL), Biosciences for east and central Africa (BeCA), International Livestock Research Institute (ILRI), International Potato Centre (CIP) Sub-Saharan Africa (SSA) Regional Office, Old Naivasha Road, P.O Box 25171-00603, Nairobi, Kenya

3. International Potato Centre (CIP) Sub-Saharan Africa (SSA) Regional Office, Old Naivasha Road, P.O Box 25171-00603, Nairobi, Kenya



# Developing Shelf-Stable OFSP puree



OFSP puree processing and packing



Chemical preservatives  
**Potassium sorbate,**  
**sodium benzoate**  
**and citric acid**  
Together with **vacuum**  
**Packing** preserves  
OFSP puree shelf-life  
By 3 months at  
Ambient conditions

# Shelf-stable Puree is safe



Hindawi  
International Journal of Food Science  
Volume 2018, Article ID 8410747, 11 pages  
<https://doi.org/10.1155/2018/8410747>



## Research Article

### Effects of Acidification and Preservatives on Microbial Growth during Storage of Orange Fleshed Sweet Potato Puree

Joyce Ndunge Musyoka <sup>1</sup>, George Ooko Abong'<sup>1</sup>, Daniel Mahuga Mbogo,<sup>2</sup> Richard Fuchs,<sup>3</sup> Jan Low,<sup>2</sup> Simon Heck,<sup>4</sup> and Tawanda Muzhingi <sup>2</sup>

<sup>1</sup>Department of Food Science, Nutrition and Technology, University of Nairobi, P.O. Box 29053-00625, Kangemi, Kenya

<sup>2</sup>International Potato Center (CIP), Sub-Saharan Africa (SSA) Regional Office, Old Naivasha Road, P.O. Box 25171-00603, Nairobi, Kenya

<sup>3</sup>Food and Markets Department, Natural Resources Institute of University of Greenwich, Central Avenue, Chatham Maritime, Chatham, Kent ME4 4TB, UK

<sup>4</sup>International Potato Center (CIP), Regional Office, Plot 106, Katalima Road, Naguru, P.O. Box 22274, Kampala, Uganda

Correspondence should be addressed to Tawanda Muzhingi; [T.Muzhingi@cgiar.org](mailto:T.Muzhingi@cgiar.org)

Received 14 September 2017; Revised 23 January 2018; Accepted 7 May 2018; Published 7 June 2018

Academic Editor: Alejandro Castillo

Copyright © 2018 Joyce Ndunge Musyoka et al. This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.



# Product Development with Shelf-stable OFSP puree



**With some modifications to the recipe, shelf-stable OFSP puree made bread with similar physiochemical properties, sensorial and organoleptic properties as fresh puree**



Two manuscripts submitted to Journals of Food Science and Open Agriculture

# Physiochemical properties of fresh puree and shelf-stable puree bread



**Table 4: Results for Proximate Composition of the OFSP Puree Composite Breads Compared to Standard White Bread (g kg<sup>-1</sup> dry weight)**

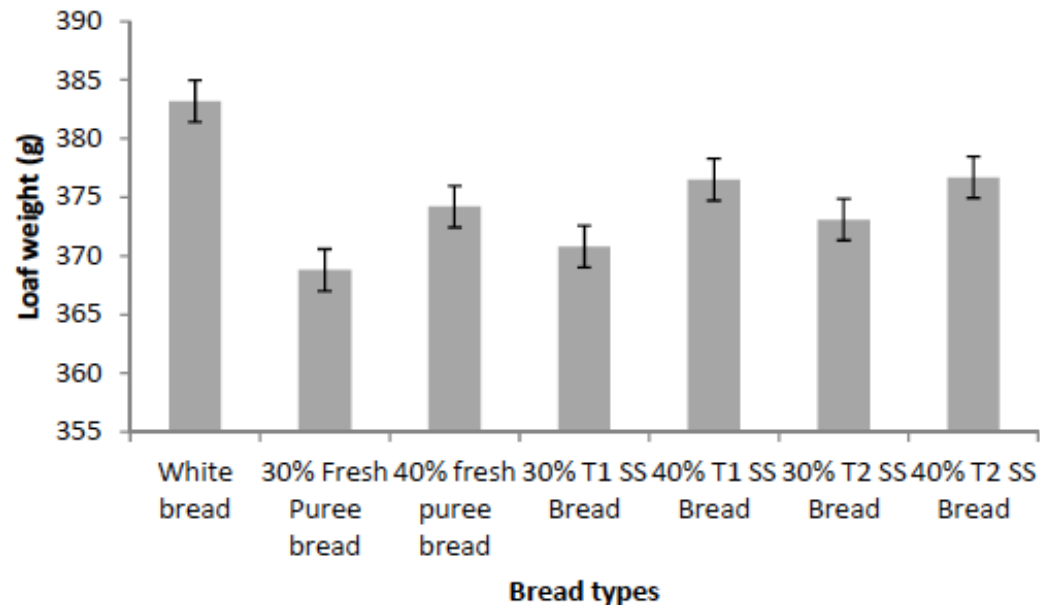
Chemical composition	White bread	30% Fresh puree bread	30% T1 SS bread	30% T2 SS bread	40% Fresh puree bread	40% T1 SS bread	40% T2 SS bread
Moisture	278.7±4.8 <sup>a</sup>	301.4±16.9 <sup>b</sup>	298.6±29.1 <sup>b</sup>	296.3±10.7 <sup>b</sup>	326.2±19.5 <sup>b</sup>	319.2±16.6 <sup>b</sup>	313.8±28.9 <sup>b</sup>
Crude ash	15.9±4.9 <sup>a</sup>	17.2±2.6 <sup>ab</sup>	20.7±1.3 <sup>bc</sup>	21.6±3.7 <sup>bc</sup>	17.6±2.4 <sup>ab</sup>	22.4±2.6 <sup>c</sup>	21.8±2.4 <sup>bc</sup>
Crude fat	61.6±1.05 <sup>a</sup>	57.6±1.8 <sup>a</sup>	58.7±4.2 <sup>a</sup>	52.1±10.7 <sup>a</sup>	59.1±5.0 <sup>a</sup>	46.9±9.0 <sup>a</sup>	65.2±18.1 <sup>a</sup>
Crude protein	11.00±8.1 <sup>a</sup>	110.7±5.1 <sup>a</sup>	109.6±5.8 <sup>a</sup>	108.7±2.8 <sup>a</sup>	109.9±1.5 <sup>a</sup>	111.2±9.3 <sup>a</sup>	104.8±2.2 <sup>a</sup>
Crude fiber	12.3±2.6 <sup>a</sup>	18.3±8.1 <sup>a</sup>	13.9±1.7 <sup>a</sup>	14.6±3.6 <sup>a</sup>	19.5±7.6 <sup>a</sup>	14.9±2.1 <sup>a</sup>	22.4±9.3 <sup>a</sup>
Carbohydrates	794.1±11.3 <sup>a</sup>	788.9±13.2 <sup>a</sup>	788.4±8.8 <sup>a</sup>	793.9±18.4 <sup>a</sup>	785.3±4.2 <sup>a</sup>	794.1±11.4 <sup>a</sup>	775.8±7.3 <sup>a</sup>

Values with the same superscript along a row are not significantly different at  $P < 0.05$ . \*Values expressed in dry weight apart from moisture content, SS (Shelf Storable), SS-shelf-storable, T1 had 0.5% potassium sorbate+0.5% sodium benzoate+1% citric acid and T2 had 0.2% potassium sorbate+0.2% sodium benzoate+1% citric acid.

# Physiochemical properties properties of fresh puree and shelf-stable puree bread

**Figure 4: Specific Loaf Volume of bread g/cm<sup>3</sup>**

\*SS-shelf-storable, T1 had 0.5% potassium sorbate+0.5% sodium benzoate+1% citric acid and T2 had 0.2% potassium sorbate+0.2% sodium benzoate+1% citric acid





# Applications for preservative treated Shelf-stable OFSP puree



**Preservative treated  
Shelf-stable puree  
Slows yeast activity  
In doughs, hence  
Its good for baked  
And fried products  
Where yeast is  
not important and  
For smaller  
bakeries**

# Preservative free OFSP puree



## Why?

- Clean label is premium now for food industry
- Increased shelf-life 12-36 months with no refrigeration
- Direct consumption of the OFSP puree as a food
- Diversified use of OFSP puree as a food ingredient for food industry and culinary application

# Preservative free OFSP puree



CREDIT: SINNOVATEK LLC, Raleigh, NC, USA



# How to achieve preservative free OFSP puree



## Hotfill packing



- Hot filling is the process of sterilizing the product and inside of a bottle or container and cap or closure in order to ensure the safety of the product and prolong its shelf life (6-12 months)
- It is typically used for bottles containing <4.5pH products such as:
  - Juices
  - Nectars
  - Purees and Soups
  - Vegetable drinks
  - Marinades

# How to achieve preservative free OFSP puree



## Aseptic processing



- Aseptic processing is the process by which a sterile (aseptic) product (typically food) is packaged in a sterile container in a way that maintains sterility and increase shelf-life (12-36 months) with no refrigeration.

# Aseptic OFSP puree processing for Africa and LIMC



Proposal: 18-3902

## Nomatic™ CV-12A Small Scale Production Processor



**Affordable, portable aseptic  
And hot OFSP puree  
Processing 2 tons per day  
Capacity.**

- Trials planned for SSA in 2019
- Market assessment for the
- Technology underway in 2018





# Business opportunities: Partnering with industry leaders in Africa



?  
OFS  
P  
Bread  
  
Vit A  
Low  
GI

## Sasko Bakery, South Africa

- 1 million loaves daily
- Healthy bread choices

# Business opportunities:

## Affordable, nutritious, safe baby food



### A high-hanging fruit?

- Mass demand
- OFSP puree based
- Food safety
- Packaging (50g sachets)
- Making it accessible for the poor

# Business opportunities: Puree for culinary applications



- Restaurants
- Institutional kitchens
- Contract food manufacturers

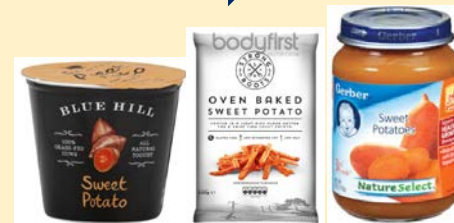
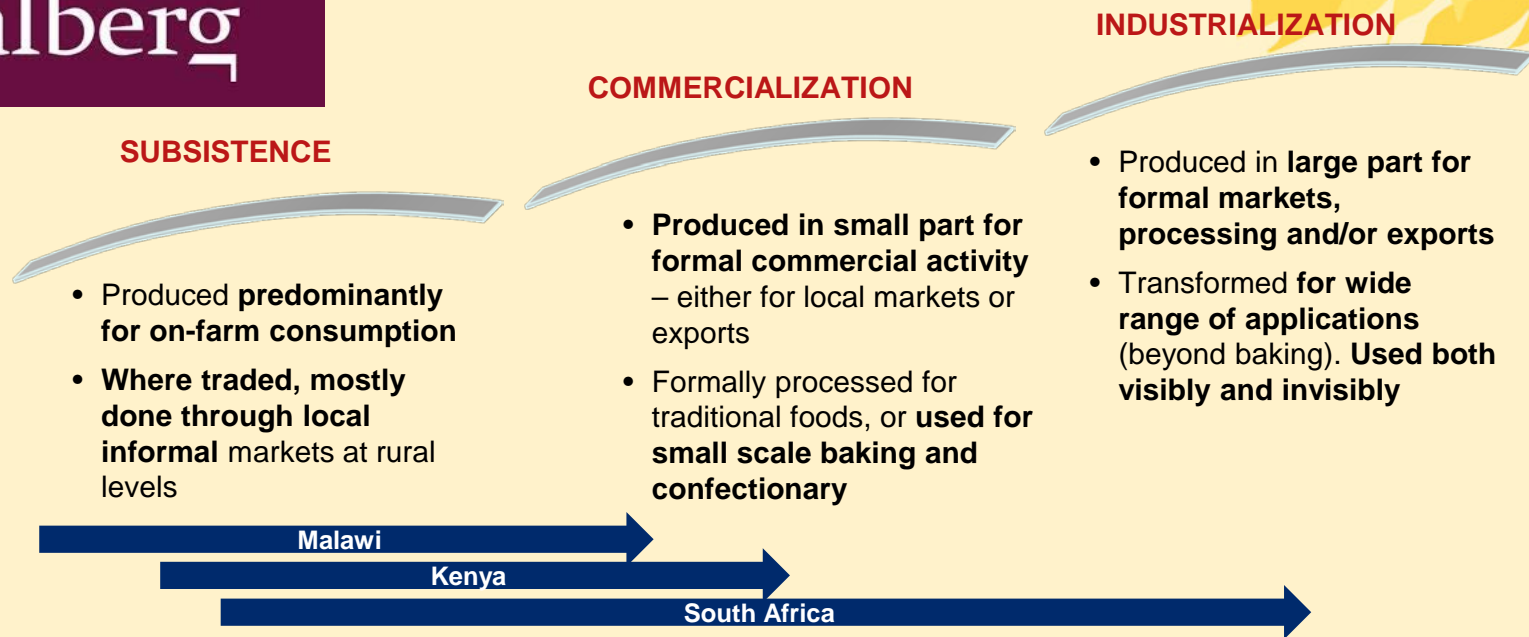




# Dalberg study of OFSP investment and commercialization opportunities in Kenya, Malawi and South Africa



Dalberg



# Per country, three-step approach with a focus on *demand*, *processor perceptions* and *competitiveness*



Dalberg

1

## Assessment of demand and opportunity for OFSP processing

- What is the size of various markets where OFSP could be an input?
- How attractive would be OFSP-based bread, vis-à-vis other options available to commercial actors and consumers?
- **What do processors state as barriers to uptake for OFSP today?**

2

## Success factors for realizing identified opportunities

- **If there is a business case for processing OFSP**, what would be required to realize that business case?
- If there is no business case, what elements would need to be addressed to kickstart an eventual case / opportunity?

3

## Synthesis and recommendations

- For identified commercial scale investment opportunities, **what investment size would be needed?**
- What additional considerations should be made?

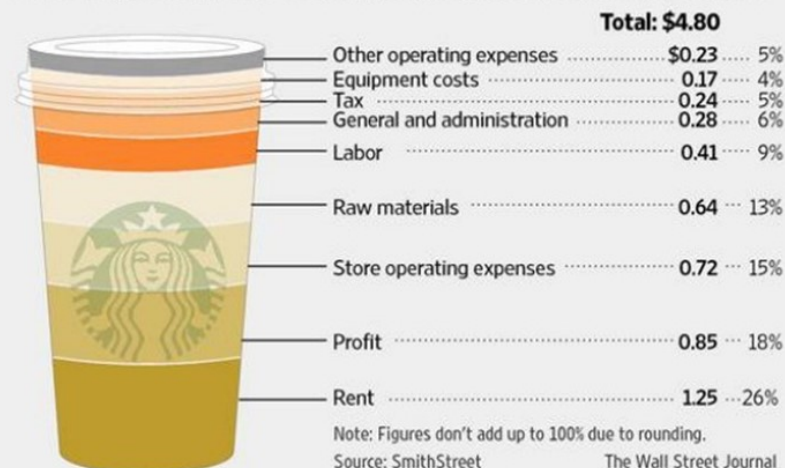
Based on analyses across countries at the start of the study, we focused on including **OFSP in bread, chips, crisps, baby food and consumed fresh**

# Next steps for OFSP puree in Africa



- Technologies
  - Storage options (roots, puree)
  - Varieties best suited for puree
- Supply chain management
  - Quality control
  - Intensification
  - Social inclusiveness in long run
- Scalability
  - New commercial partnerships
- Policy and standards
  - Developing standards for biofortified varieties and products

## Pricing Grounds | Starbucks grande latte in China





# THE END



BILL & MELINDA  
GATES *foundation*

BILL & MELINDA  
GATES *foundation*



**DFID** Department for  
International  
Development

